

FIG. 1

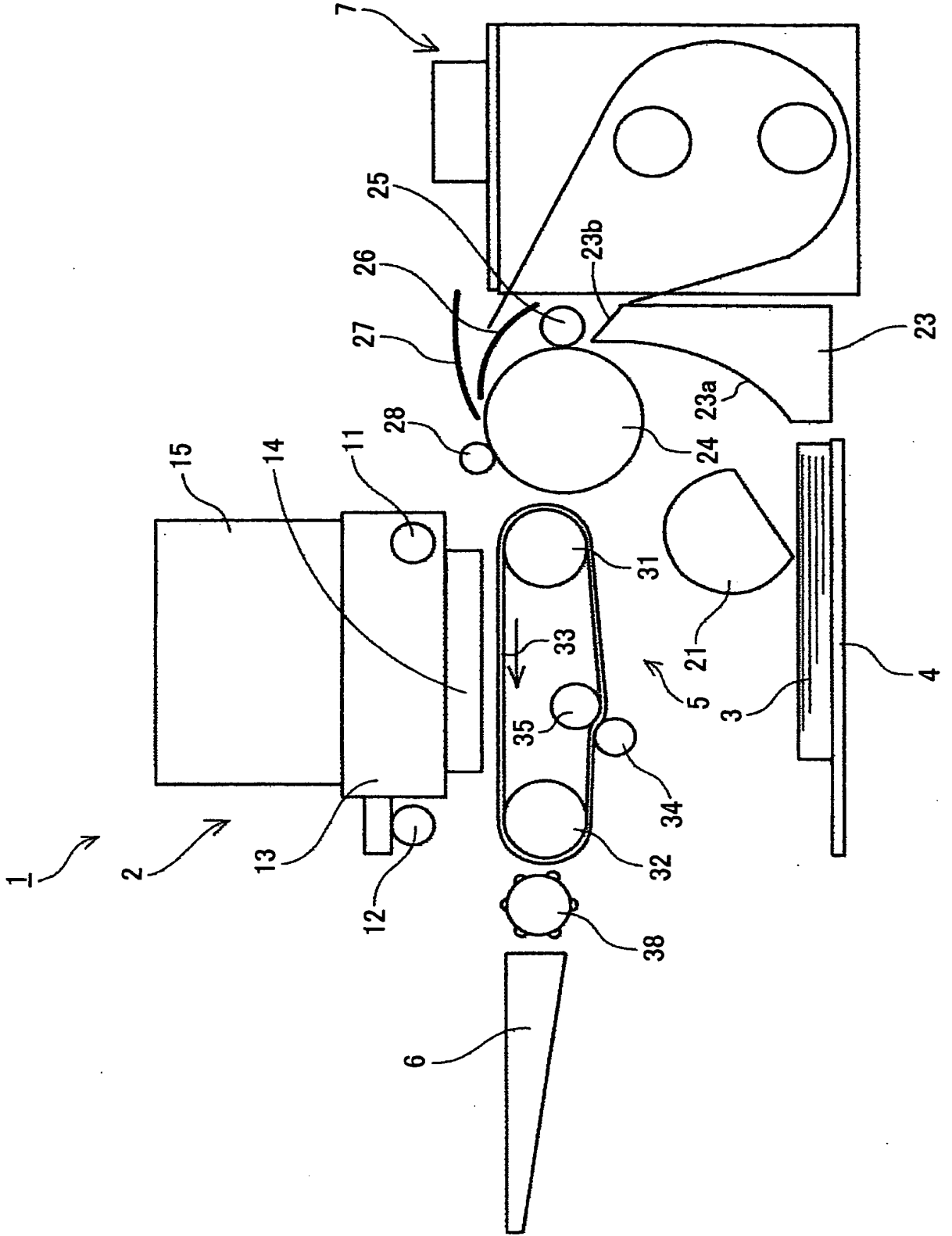


FIG.2

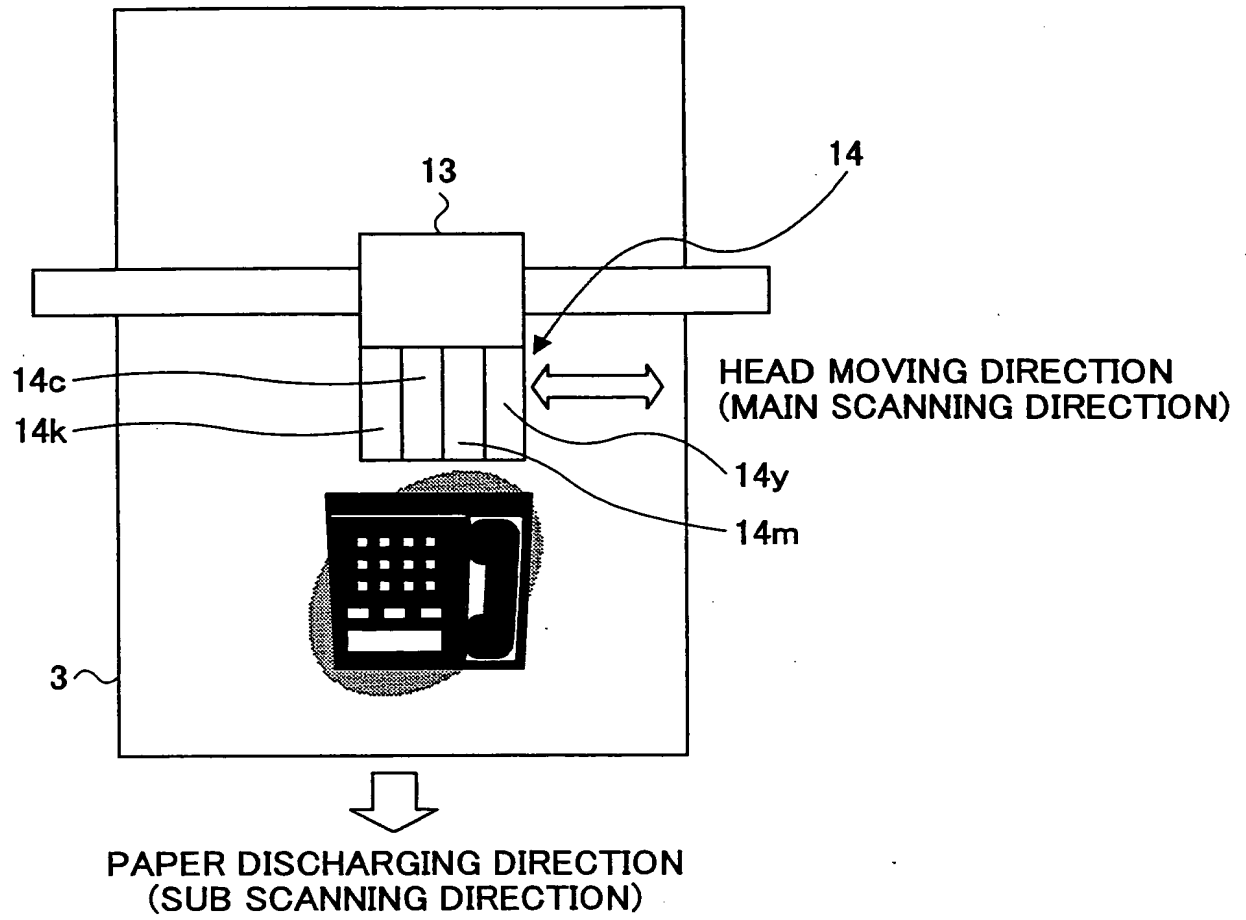


FIG.3

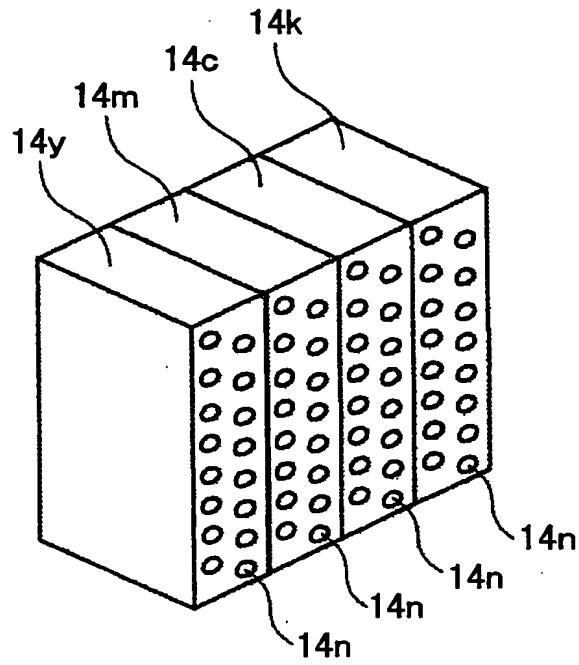


FIG.4

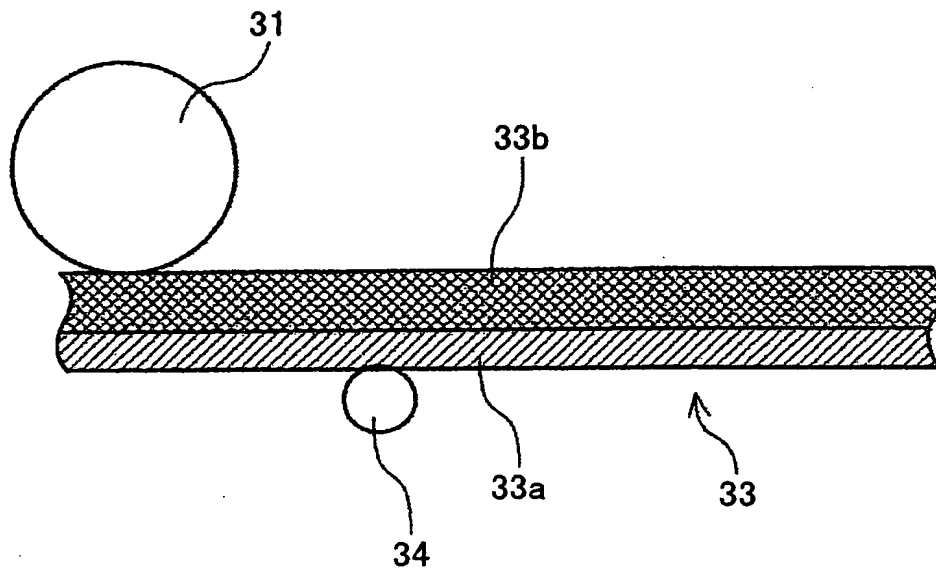


FIG.5A

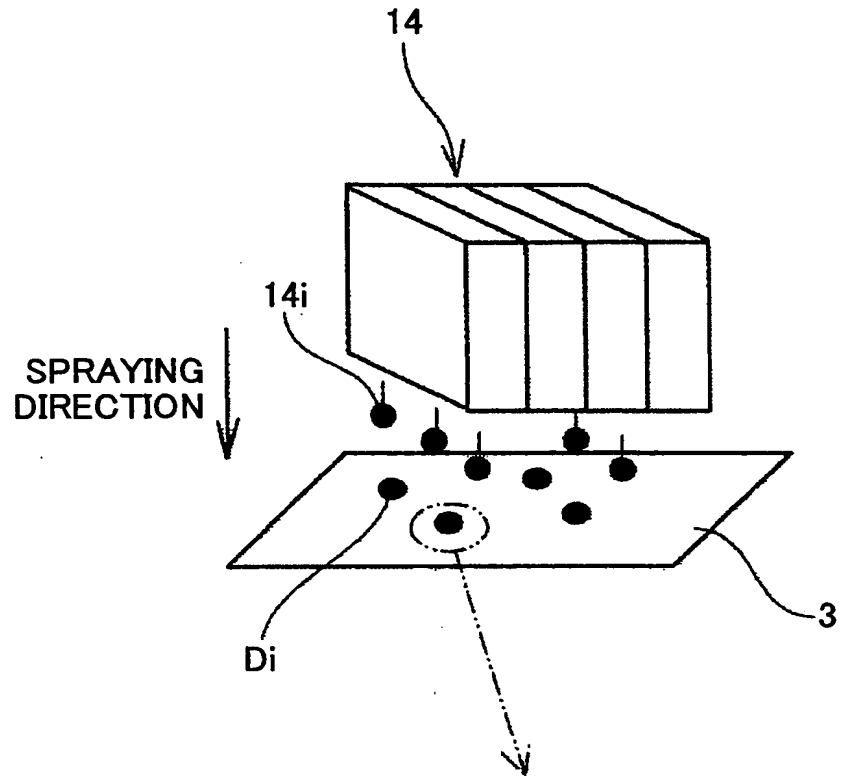


FIG.5B

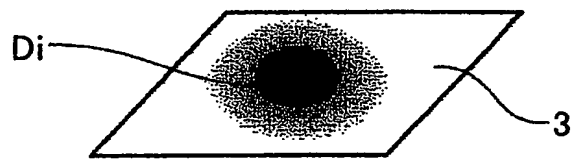


FIG.6

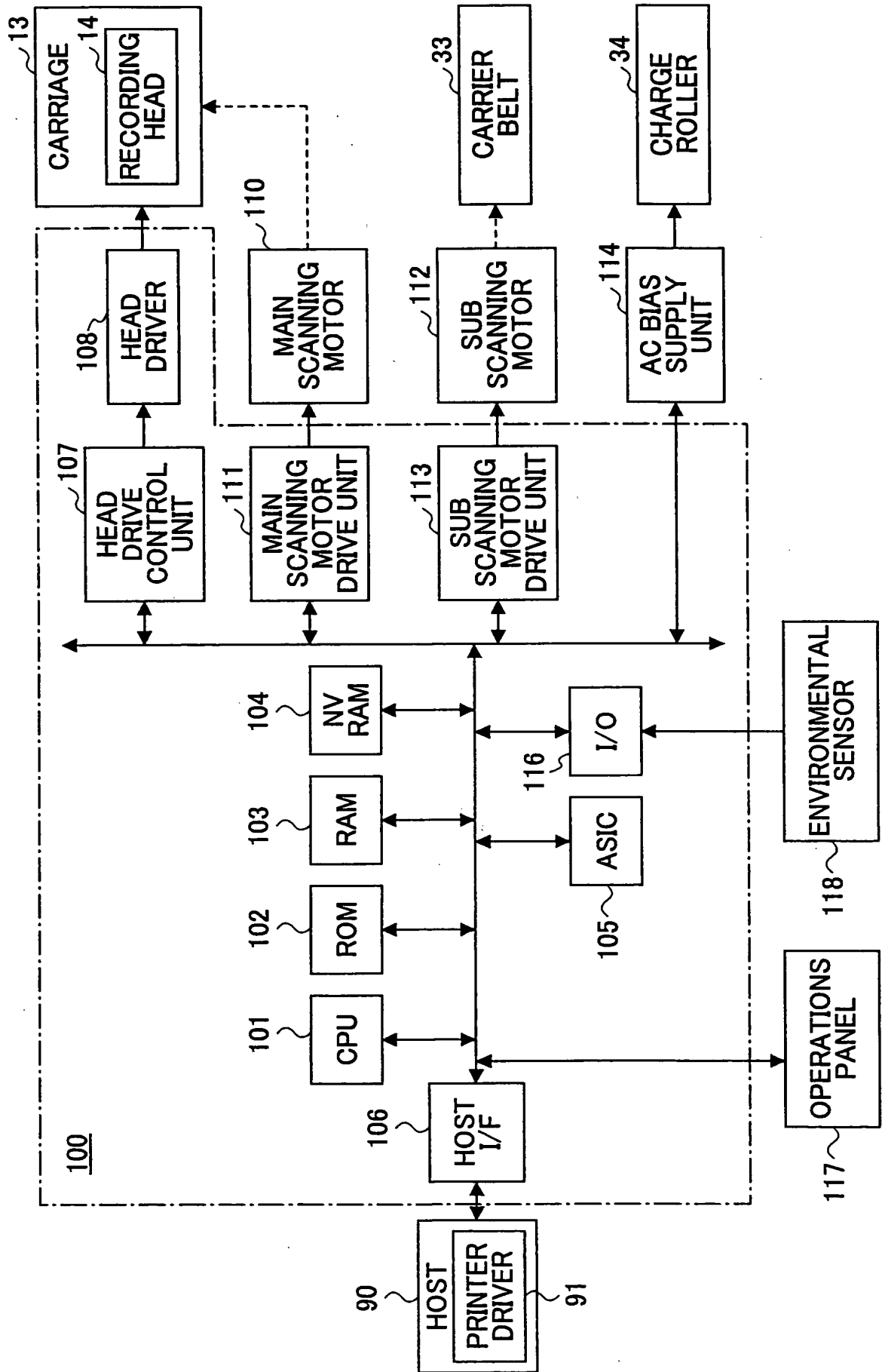


FIG.7

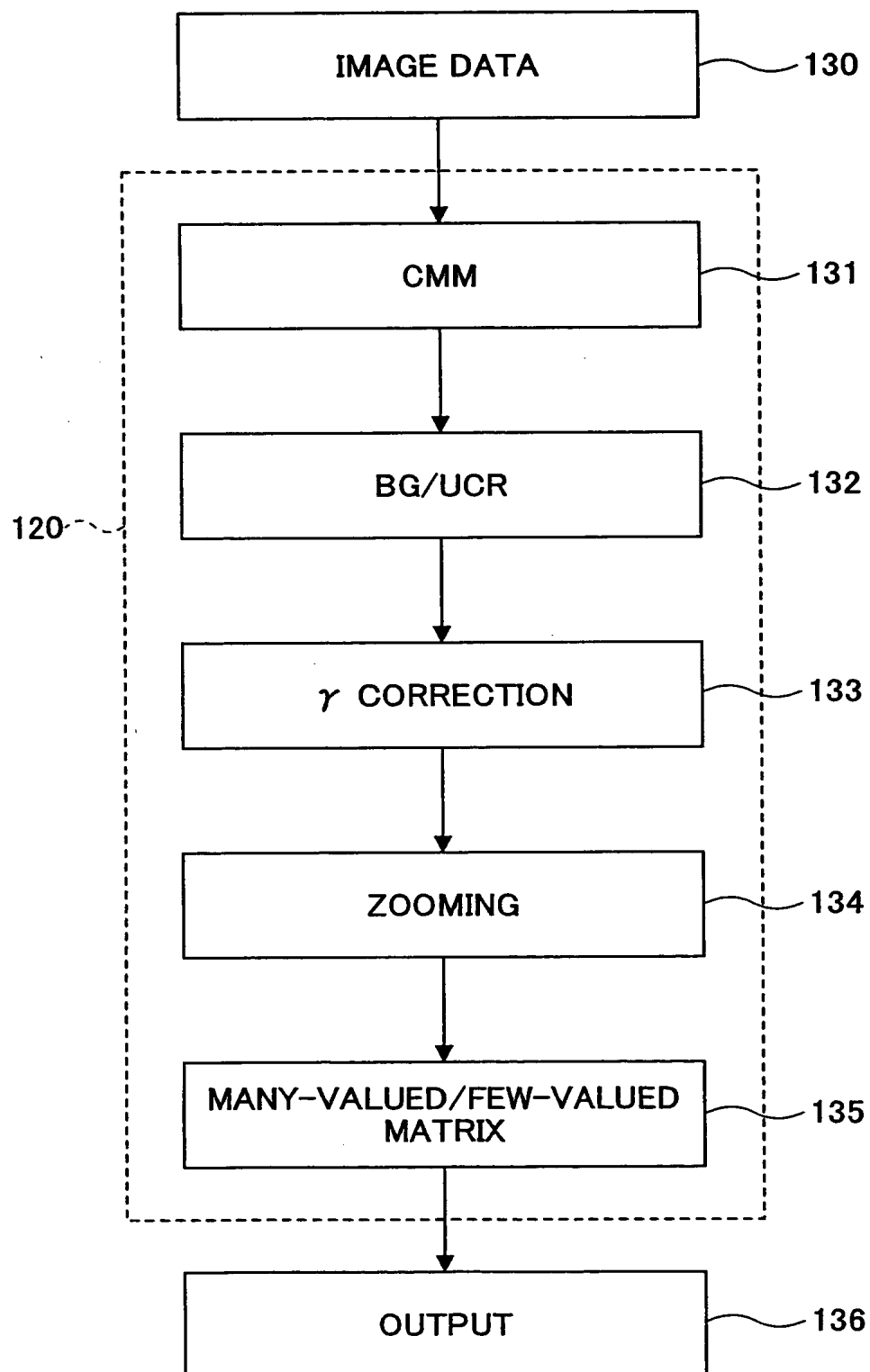


FIG.8

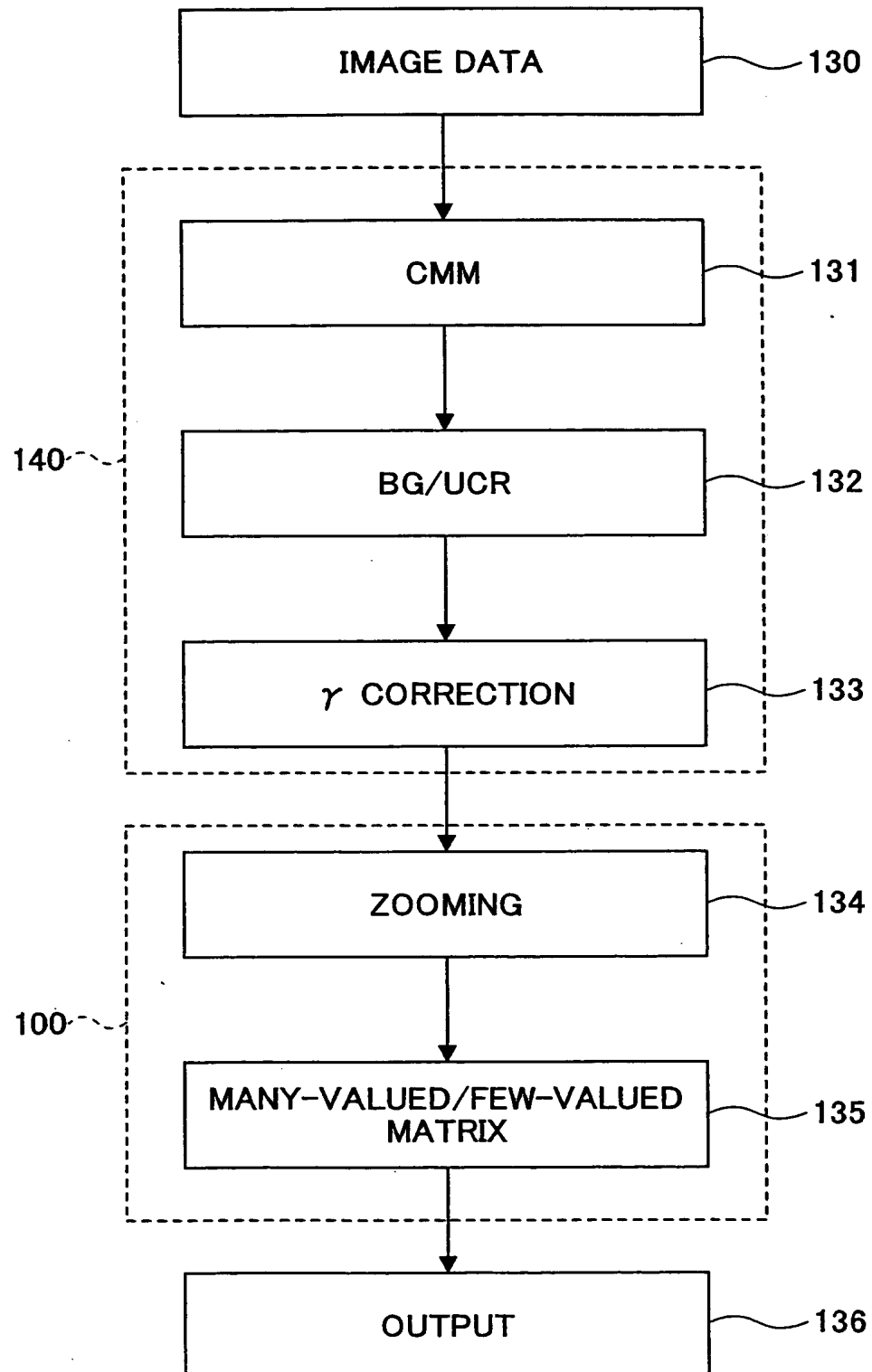


FIG. 9

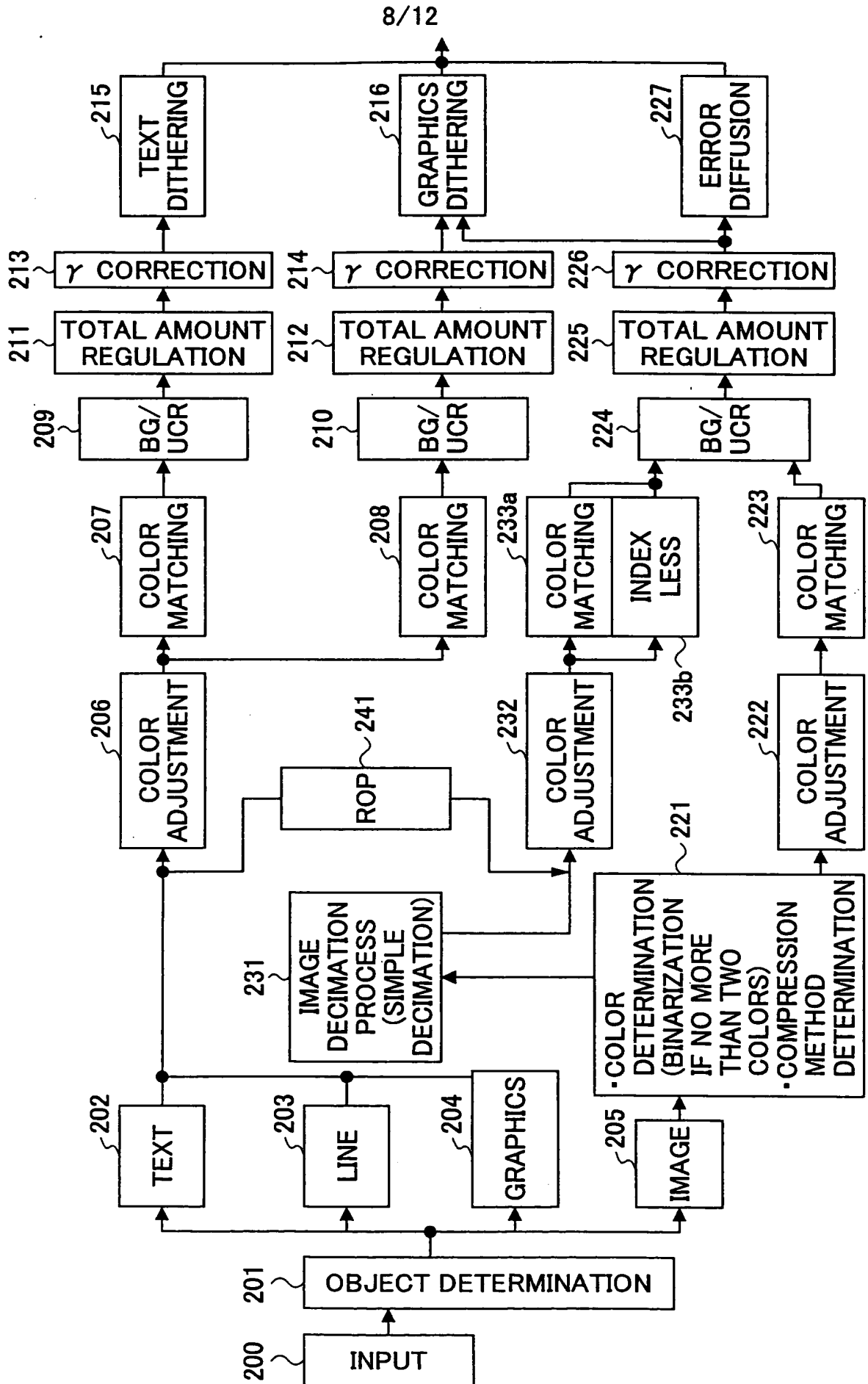


FIG.10

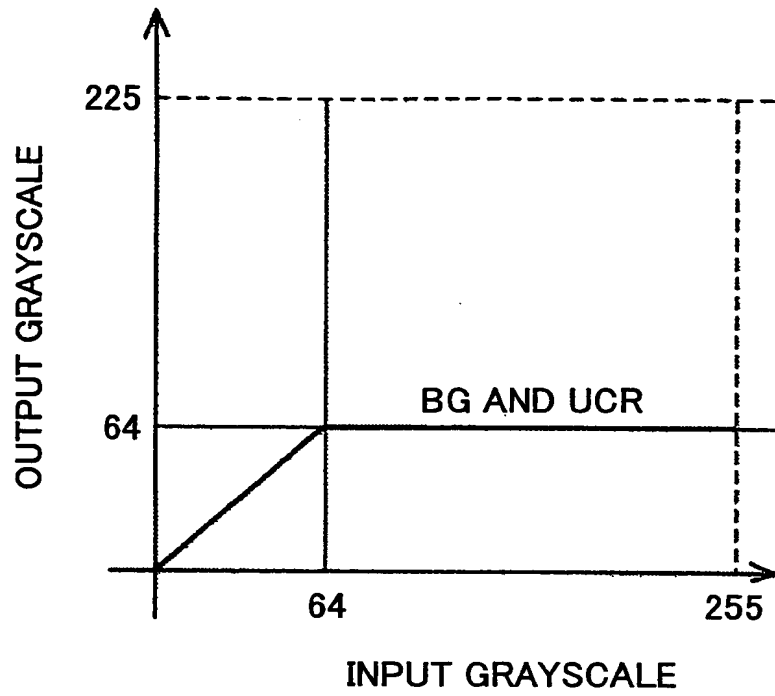
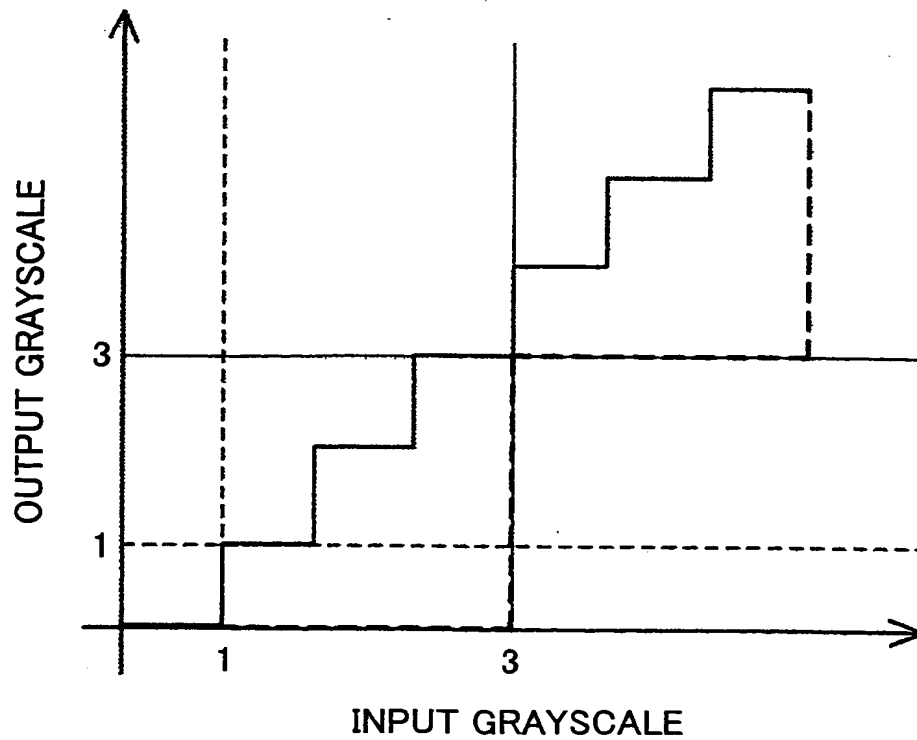
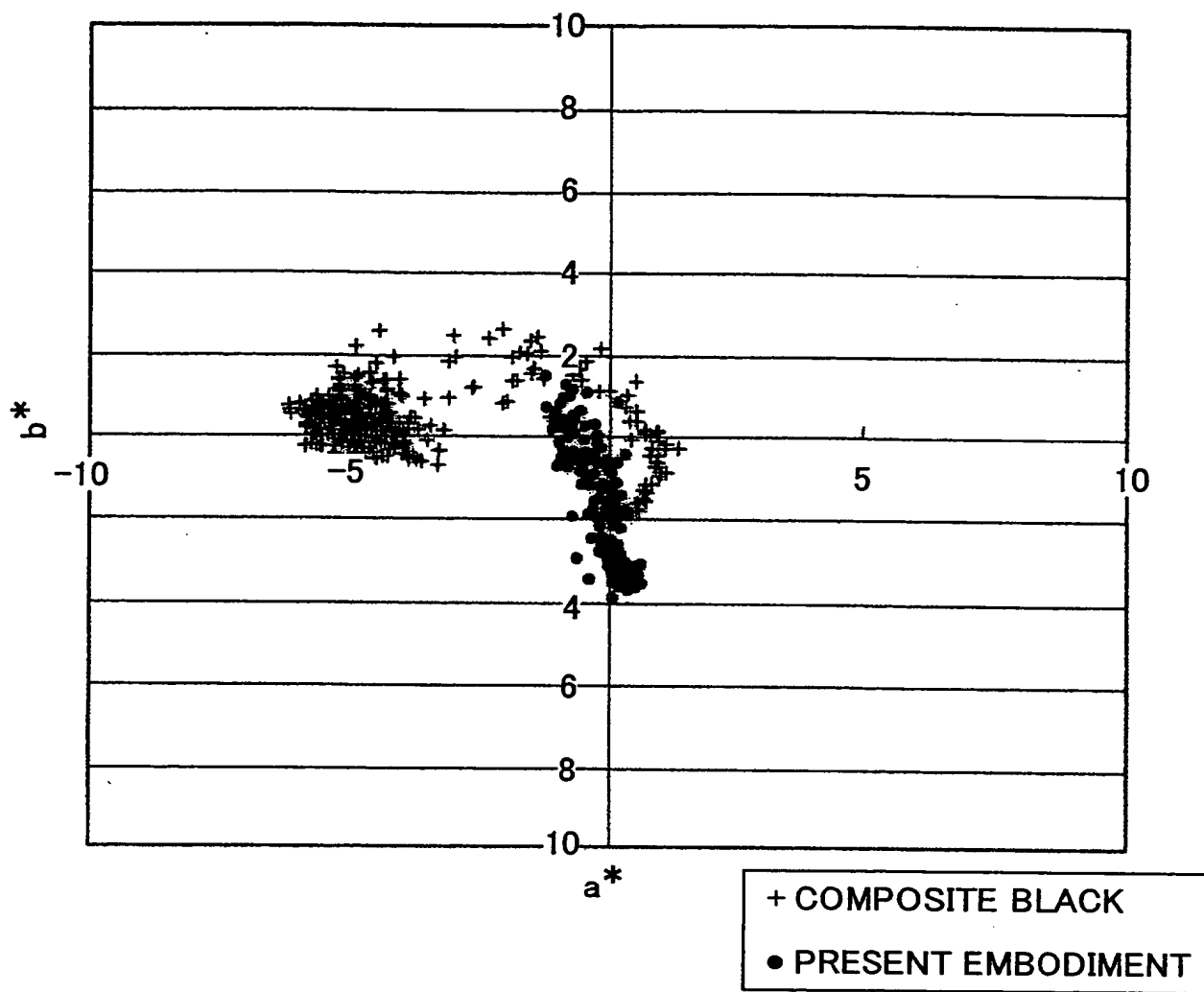


FIG.11



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FIG.12



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FIG.13

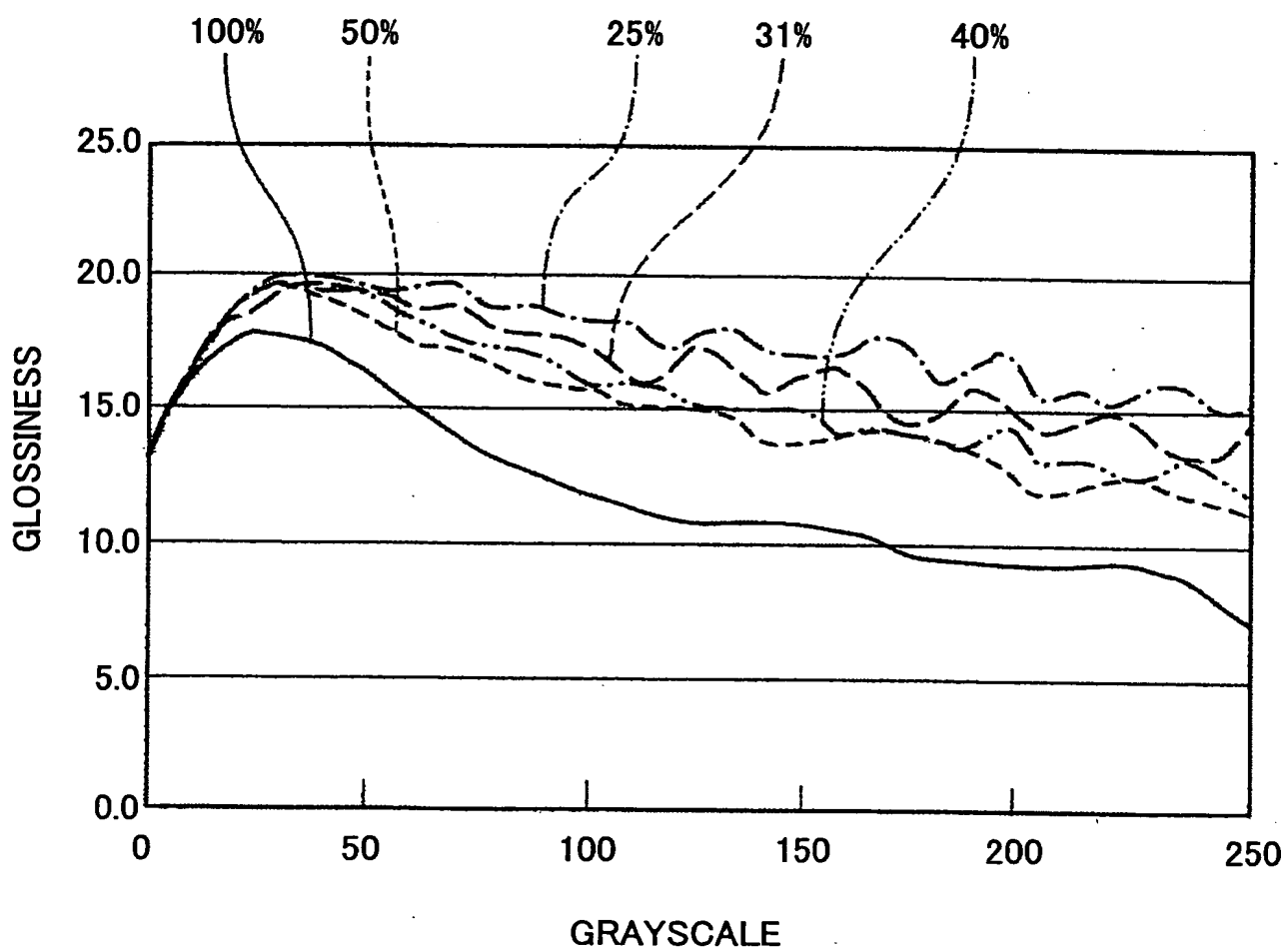
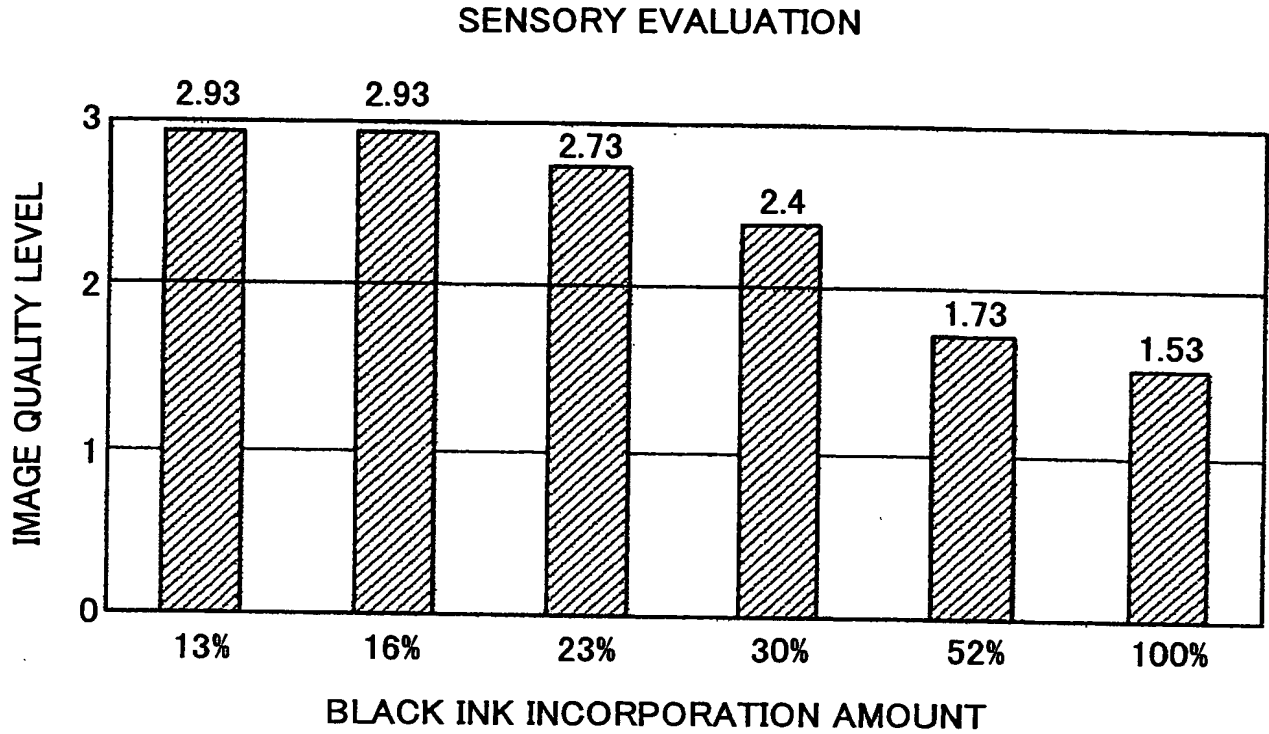


FIG.14**FIG.15**

MAXIMUM BLACK INCORPORATION AMOUNT	GLOSSINESS DIFFERENCE WITH PAPER
13%	3.4
16%	2.6
24%	1.5
30%	0.1
52%	-2.7
100%	-5.7